CERAMICA DAUGRES ITALIA S.R.L.
Fiorano Modenese (mo)via Pedemontana 100 Cap 41042 Italy

DAUGRES(CHINA)
Block 7, NO.88 Zhongshan 6th Road, Torch Development Zone Big Data Center, Zhongshan, Guangdong,P.R.China.

LIMESTONE

HIGH STYLE & ITALIAN DESIGN

The design of Daugres products is realized in Italy. Through creativity, technical skills and Italian culture, Daugres designs cutting-edge surfaces, always up with interior design trends.

The “Italian Design” brand distinguishes all the collections thought and designed in Italy to promote an innovative product, with unsurpassable aesthetic qualities, immune to fashion and time.





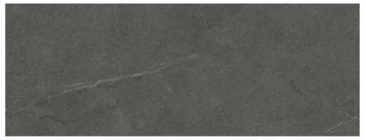



SIZE INDEX

LIMESTONE

Stone **Collection**





	AVORIO	GRIGIO	SCURO
600X1200 10mm	NAT	NAT	NAT
600X600 9.5mm	NAT	NAT	NAT
300X600 9.5mm	NAT	NAT	NAT

TECHNICAL CHARACTERISTIC

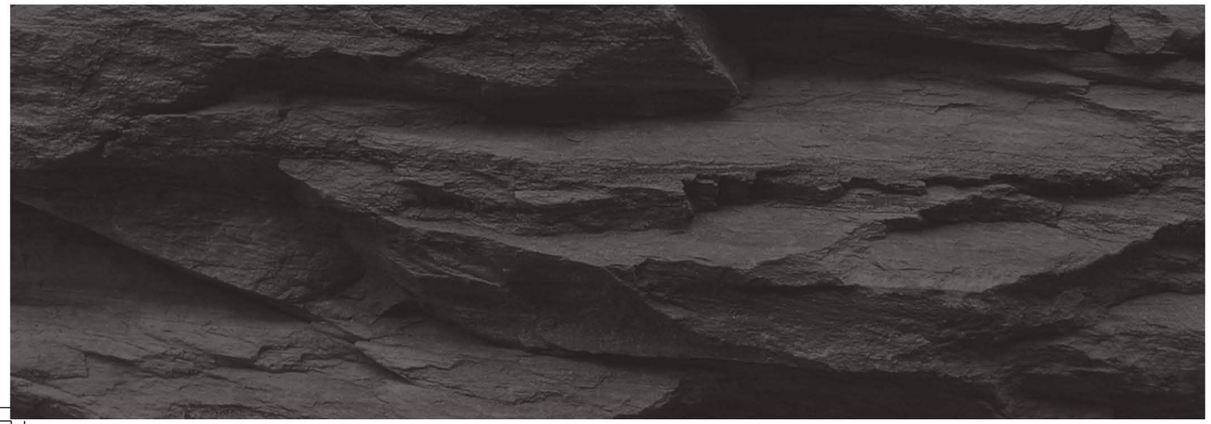
- WATER ABSORPTION
- STAIN RESISTANCE
- SURFACE ABRASION
- CHEMICALS RESISTANCE
- BREAKING STRENGTH

SURFACE

NAT NATURALE

PACKAGING

	Pcs/Box	M²/Box	Kg/Box	Boxes/PLT	M²/PLT	Kg/PLT
600X1200 10mm	2	1.44	33.50	44	63.36	1494.00
600X1200 10mm	2	1.44	33.50	28	43.32	958.00
600X600 9.5mm	4	1.44	31.50	32	46.08	1028.00
300X600 9.5mm	8	1.44	31.00	32	46.08	1012.00



Soft and long veins, delicate hues in cadence. Limestone is a line of floor – wall in porcelain tiles, inspired by a sedimentary stone in its most precious version. It's the ideal choice for those who prefer a sober elegance without excesses.


AVORIO

AVORIO

NAT **NATURALE** SURFACE



600X1200MM BB126011



600X600MM BB66011
300X600MM BB36011



FLOOR/ AVORIO / 600X1200MM

AVORIO

FLOOR

AVORIO / 600X1200MM




GRIGIO

GRIGIO

NATURALE SURFACE



600X1200MM BB126013



600X600MM BB66013
300X600MM BB36013



WALL & FLOOR/ GRIGIO / 600X1200MM

GRIGIO

FLOOR

GRIGIO / 600X600MM



GRIGIO

WALL & FLOOR

GRIGIO / 600X1200MM




SCURO

SCURO

NATURALE SURFACE



600X1200MM BB126017



600X600MM BB66017
300X600MM BB36017



FLOOR/ SCURO / 600X600MM

SCURO

FLOOR
SCURO / 600X600MM



TECHNICAL CHARACTERISTICS

TECHNICAL CHARACTERISTICS		TEST METHOD	REQUIRED VALUE	DAUGRES VALUE [Average]
Length and Width	DIMENSIONS	GB/T 3810.2 ISO 10545.2	± 0.6%	± 0.2%
Thickness			± 5%	± 3%
Straightness of sides			± 0.5%	± 0.2%
Rectangularity			± 0.5%	± 0.2%
Surface flatness			±2.0MM Maximum	±0.5MM
Water Absorption		GB/T 3810.3 ISO 10545.3	Average maximum ≤0.5%	≤0.3%
Breaking Strength		GB/T 3810.4 ISO 10545.4	When the thickness ≥7.5mm,the mean value shall not be less than 1300N	Conformed
Modulus of Rupture		GB/T 3810.4 ISO 10545.4	Average maximum ≥35MPa	≥38MPa
Stain Resistance		GB/T 3810.14 ISO 10545.14	Minimum Class 3	Class 5
Chemicals Resistance		GB/T 3810.13 ISO 10545.13	Minimum GB	GA
Static coefficient of friction		GB/T 4100-2015(Annex M)	Individual ≥0.50	≥0.60
Crazing resistance		GB/T 3810.11 ISO 10545.11	No crazing or peeling on the glazed surface after the crazing test	Conformed
Slip Resistance		DIN 51130: 2014	Declared Value	Naturale R10

Uniform Appearance V1	Slight Variation V2	Moderate Variation V3	Substantial Variation V4